



Dart Aerospace Ltd.
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Canada

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D500-572-011
Job Sheet 172978



Part No: D500-572-011

Job Qty: 1 ea

Part Name: MD369/MD500 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG IIND500-572 REV A, DSI 9770 REV A IPP Rev:C 04.02.17 Blank size changed KJ/JLM IPP Rev:D 07-01-02 Was K10007 JLM IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/14/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 27 2018
160	Packaging	1 pcs		3/14/18	0.00	0.00	Packaging1-5		FEB 27 2018
170	QC	1 pcs		3/14/18	0.00	0.00	QC4		
175	DC	1 pcs		3/14/18	0.00	0.00	DC		
180	Packaging	1 pcs		3/14/18	0.00	0.00	Packaging3-2		
190	QC21-FG	1 Ea		3/14/18	0.00	0.00	QC21		FEB 27 2018

Part Op 175 - Photocopy bluefile and create labels per PPP D500-572-011 CHG005
Descriptions: 180 - Identify and pack for shipping as per PPPD500-572-011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	8 Ea (8 ea)	90-Start up Operation	5027722
D2274	Radius Block	8 Ea (8 ea)	90-Start up Operation	5034198
D2435	Bearpaw	2 Ea (2 ea)	90-Start up Operation	3025801
D2529	Washer	8 Ea (8 ea)	90-Start up Operation	5019348
D5472-1	Cushion	4 Ea (4 ea)	90-Start up Operation	F166782
D5476-1	Clamp	4 Ea (4 ea)	90-Start up Operation	F161953
MS21042L4	Nut	8 Ea (8 ea)	90-Start up Operation	5016351
NAS1149D0463J	Washer	8 Ea (8 ea)	90-Start up Operation	5027736
QS200-M44S	Clamp	2 Ea (2 ea)	90-Start up Operation	F0000339

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	8	475	0
	D2274	8	41	0
	D2435	2	2	0
	D2529	8	2,900	0
	D5472-1	4	168	0
	D5476-1	4	4	0
	MS21042L4	8	1,006	0
	NAS1149D0463J	8	2,274	0
	QS200-M44S	2	14	0



Container No: S045732



Part: D500-572-011

Job No: 172978

Serial No/Batch: S045732

Revision: IIND500-572, DSI 9770

Inspector:

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Date: 02/27/18

Part Specifications

Specifications could not be found.

Plex 2/23/18 12:57 PM Dart.Gagnon.Michelle

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	130 in 3.30 m	1105 in-lb 12.74 m-kp
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kp	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	130 in 3.30 m	975 in-lb 11.25 m-kp
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kp	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	128 in 3.25 m	1459 in-lb 16.80 m-kp
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kp	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	122 in 3.10 m	1391 in-lb 16.03 m-kp

5. PARTS LIST

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4		D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4		D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP

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Revision: A

Date: 01.02.21